CIGARETTE SPECIFICATION

STOCKTON STREET
PARLIAMENT LIGHTS LS MENTHOLATED FOIL FTB
BRAND CODE-03160 (STD)(MF)

EFFECTIVE DATE: 02/05/96
STANDARD PRODUCTION
MENTHOLATED FOIL

CIGARETTE LENGTH	:	79.0	MM	FTC TAR	:	11.0	MG/CIGT	10.5	-	11.4
TOBACCO ROD CIRCUM.	:	24.80	MM	TAR PER PUFF	:	1.30	MG/PUFF			
TOBACCO ROD LENGTH	:	54.0	MM							
FILTER LENGTH	:	25.0	MM							
TIPPING LENGTH	:	30.000	MM							
TOTAL R.T.D.	:	119	MM H2O	FRESH MENTHOL	:	.55	MG/CIGT	.50	-	.60
DILUTION TARGET	:	29.0 +/- 5.0 %								

TIPPING PAPER : 60MM X 3500M WHT SGL PPT 236M2/38 11-682-A

GLUE ROLLER/ : REFER TO ENGINEERINGS GLUE ROLLER VARIABLE PARTS CATALOG -
TIPPING INFORMATION : BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/ DILUTION TYPE /BAND WIDTH/ TPR. CUT LENGTH/DRY PATCH SIZE
MAXSL-DILUTED 27.00 MM

TIPPING ADHESIVE : NATIONAL 32-2037 61-065-A

SEAM ADHESIVE : NATIONAL 32-2100 (PROTOS 100/MK 10) PVA 61-490-A

STD. FILLER - PACK O.V.: A9965 - 13.25% PARLIAMENT LIGHTS MENTHOLATED FOIL FTB

CIGARETTE PAPER /USE UP: 27.00MM X 6700M 16CU/0.6% 100% FLAX 10-991-A
REPLACE WITH : 27.00MM X 6700M 16CU/0.6% 100% FLAX 10-770-A

INK : *INK FOR PRINT DIE AND EXPORT OVERPRINTS*
: MARLBORO BLACK #37077(MK 9/MK 10/PROTOS) 60-915-A

PRINT DIE : MACHINE NUMBER

SAP CROSS REFERENCE #: CIGT: CG3160 FILTER: 07206A

MENTHOLATED FOIL: 16-046-A 83MM 19# ALUM SURF TREAT 77.8MG/216MM

2054445198

REASON FOR CHANGE : TOTAL RTD AND DILUTION TARGEST CHANGED TO REFLECT
: REVISED R&D SPECIFICATION. NO OTHER CHANGES MADE.

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